

Abstract of the Disclosure
~~ABSTRACT~~

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An injection pressure waveform for use as a target value for injection pressure feedback control is set based on the actual injection pressure waveform

5 detected when a conforming molded article is obtained. Alternatively, the target injection pressure waveform may be set by modifying a previously retained injection pressure waveform or an actual injection pressure waveform. The previously retained injection pressure

10 waveform or actual injection pressure waveform is displayed on a screen of a display device ~~(T1)~~. Two *can be* points on the displayed injection pressure waveform ~~are~~ assigned, and the pressure waveform ~~is~~ *can be* modified into a line connecting these two points ~~(T3, T6, T8)~~.

15 Further, two points on the injection pressure waveform and one point between these two points ~~are~~ *can be* assigned, and the pressure waveform ~~is~~ *can be* modified into a circular arc connecting these three points ~~(T4, T7, T8)~~. The

20 injection pressure waveform modified in this manner is set ~~as~~ *if* as the target value for ~~the~~ injection pressure feedback control ~~(T8, T9)~~.

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